

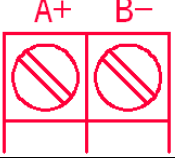
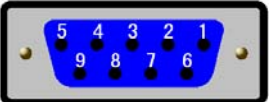

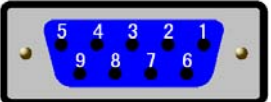


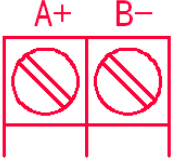
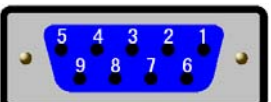
## Haiwell(海为)PLC 与 TP300 文本通讯接线图

插海为 PLC 端	RS-232 接线图	插入机端
 4 针 S 型公头 (与编程电缆同)	Tx 2 ——— 2 Rx D Rx 1 ——— 3 Tx D GND 3 ——— 5 GND	 9 针 D 型母头


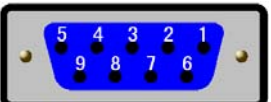
插海为 PLC 端	RS-485 接线图	插入机端
 A+ B-	A+ ——— 1 TD+ ——— 9 RD+ B- ——— 6 TD- ——— 8 RD-	 9 针 D 型母头

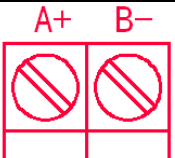
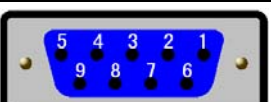
## Haiwell(海为)PLC 与维控 Levi908T 屏通讯接线图

插海为 PLC 端	RS-232 接线图	插入机端
 4 针 S 型公头 (与编程电缆同)	Tx 2 ——— 2 Rx D Rx 1 ——— 3 Tx D GND 3 ——— 5 GND	 9 针 D 型母头


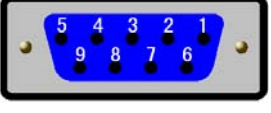
插海为 PLC 端	RS-485 接线图	插入机端
 A+ B-	A+ ——— 1 RS485+ B- ——— 6 RS485-	 9 针 D 型母头

## Haiwell(海为)PLC 与维控 Levi705/777 系列屏通讯接线图


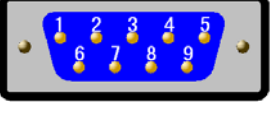
插海为 PLC 端	RS-232 接线图	插入机端
 4 针 S 型公头 (与编程电缆同)	Tx 2 ——— 2 Rx D Rx 1 ——— 3 Tx D GND 3 ——— 5 GND	 9 针 D 型母头

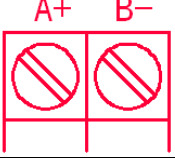
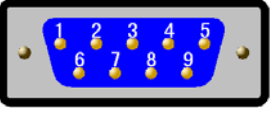
插海为 PLC 端	RS-485 接线图	插入机端
 A+ B-	A+ ——— 1 RS485+ B- ——— 6 RS485-	 9 针 D 型母头

## Haiwell(海为)PLC 与 Sancomm 显控 SA 系列屏通讯接线图


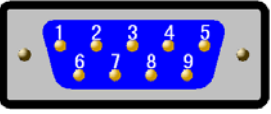
插海为 PLC 端	RS-232 接线图	插入机端
 4 针 S 型公头 (与编程电缆同)	<b>Tx</b> 2 ——— 2 <b>RxD</b> <b>Rx</b> 1 ——— 3 <b>TxD</b> <b>GND</b> 3 ——— 5 <b>GND</b>	 9 针 D 型母头

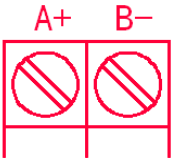
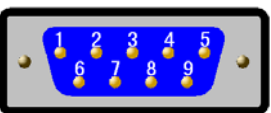
## Haiwell(海为)PLC 与台达 DOP-A/AE/AS 系列屏通讯接线图

插海为 PLC 端	RS-232 接线图	插入机端
 4 针 S 型公头	<b>Tx</b> 2 ——— 2 <b>RxD</b> <b>Rx</b> 1 ——— 3 <b>TxD</b> <b>GND</b> 3 ——— 5 <b>GND</b>	 9 针 D 型公头


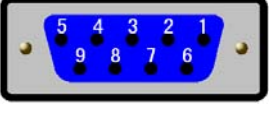
插海为 PLC 端	RS-485 接线图	插入机端
	<b>A+</b> ——— 2 <b>D+</b> ——— 3 <b>D+</b> <b>B-</b> ——— 1 <b>D-</b> ——— 4 <b>D-</b>	 9 针 D 型公头

## Haiwell(海为)PLC 与台达 DOP-B 系列屏通讯接线图


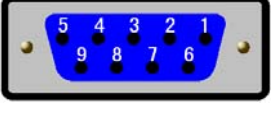
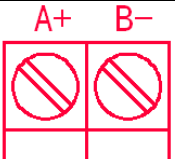
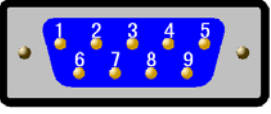
插海为 PLC 端	RS-232 接线图	插入机端
 4 针 S 型公头	<b>Tx</b> 2 ——— 2 <b>RxD</b> <b>Rx</b> 1 ——— 3 <b>TxD</b> <b>GND</b> 3 ——— 5 <b>GND</b>	 9 针 D 型公头

插海为 PLC 端	RS-485 接线图	插入机端
	<b>A+</b> ——— 1 <b>D+</b> <b>B-</b> ——— 6 <b>D-</b>	 9 针 D 型公头


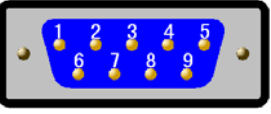
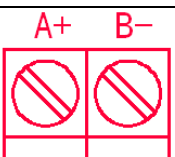
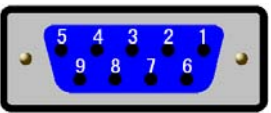
## 海为 PLC 与台达 TP02G/TP04G/TP05G/TP08G 文本通讯接线图

插海为 PLC 端	RS-232 接线图	插入机端
 4 针 S 型公头 (与编程电缆同)	<b>Tx</b> 2 ——— 2 <b>RxD</b> <b>Rx</b> 1 ——— 3 <b>TxD</b> <b>GND</b> 3 ——— 5 <b>GND</b>	 9 针 D 型母头


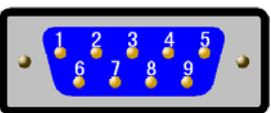
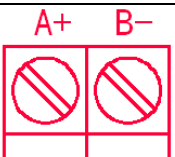
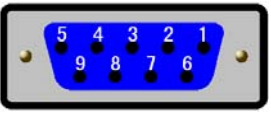
## Haiwell(海为)PLC 与威纶 MT8000 系列屏通讯接线图

插海为 PLC 端	RS-232 接线图	插入机端
 4 针 S 型公头 (与编程电缆同)	<b>Tx</b> 2 ——— 2 <b>RxD</b> <b>Rx</b> 1 ——— 3 <b>TxD</b> <b>GND</b> 3 ——— 5 <b>GND</b>	 9 针 D 型母头
插海为 PLC 端	RS-485 接线图	插入机端
 A+ B-	<b>A+</b> ——— 2 <b>Tx+</b> <b>B-</b> ——— 1 <b>Rx-</b>	 9 针 D 型公头



## Haiwell(海为)PLC 与威纶 MT500 系列屏通讯接线图

插海为 PLC 端	RS-232 接线图	插入机端
 4 针 S 型公头	<b>Tx</b> 2 ——— 3 <b>RxD</b> <b>Rx</b> 1 ——— 2 <b>TxD</b> <b>GND</b> 3 ——— 5 <b>GND</b>	 9 针 D 型公头
插海为 PLC 端	RS-485 接线图	插入机端
 A+ B-	<b>A+</b> ——— 2 <b>Tx+</b> <b>B-</b> ——— 1 <b>Rx-</b>	 9 针 D 型母头


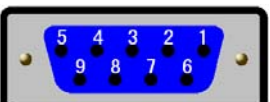
## Haiwell(海为)PLC 与宏绩 F7 系列屏通讯接线图

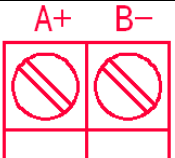
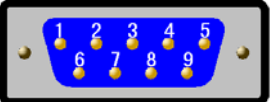
插海为 PLC 端	RS-232 接线图	插入机端
 4 针 S 型公头	<b>Tx</b> 2 ——— 2 <b>RxD</b> <b>Rx</b> 1 ——— 3 <b>TxD</b> <b>GND</b> 3 ——— 5 <b>GND</b>	 9 针 D 型公头
插海为 PLC 端	RS-485 接线图	插入机端
 A+ B-	<b>A+</b> ——— 1 <b>TX+</b> ——— 3 <b>RX+</b> <b>B-</b> ——— 2 <b>TX-</b> ——— 4 <b>RX-</b>	 9 针 D 型母头

## Haiwell(海为)PLC 与宏绩 F220 系列文本通讯接线图



插海为 PLC 端	RS-232 接线图	插入机端
 <p>4 针 S 型公头</p>	<p><b>Tx</b> 2 ——— 2 <b>RxD</b></p> <p><b>Rx</b> 1 ——— 3 <b>TxD</b></p> <p><b>GND</b> 3 ——— 5 <b>GND</b></p>	 <p>9 针 D 型公头</p>

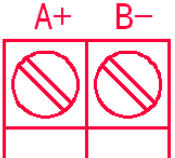
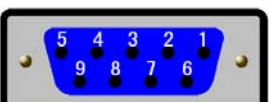
## Haiwell(海为)PLC 与 eView MT5000/4000 系列屏通讯接线图

插海为 PLC 端	RS-232 接线图	插入机端
 <p>4 针 S 型公头 (与编程电缆同)</p>	<p><b>Tx</b> 2 ——— 2 <b>RxD</b></p> <p><b>Rx</b> 1 ——— 3 <b>TxD</b></p> <p><b>GND</b> 3 ——— 5 <b>GND</b></p>	 <p>9 针 D 型母头</p>


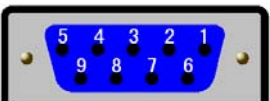
插海为 PLC 端	RS-485 接线图	插入机端
	<p><b>A+</b> ——— 6 <b>RX+</b></p> <p><b>B-</b> ——— 1 <b>RX-</b></p>	 <p>9 针 D 型公头</p>

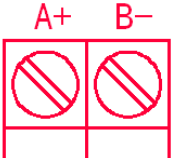
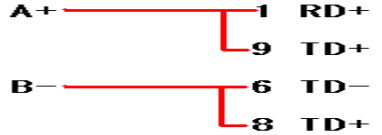
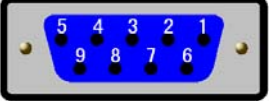
## Haiwell(海为)PLC 与 eView 500 系列屏通讯接线图

插海为 PLC 端	RS-232 接线图	插入机端
 <p>4 针 S 型公头</p>	<p><b>Tx</b> 2 ——— 3 <b>RxD</b></p> <p><b>Rx</b> 1 ——— 2 <b>TxD</b></p> <p><b>GND</b> 3 ——— 5 <b>GND</b></p>	 <p>9 针 D 型公头</p>


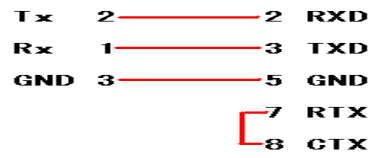
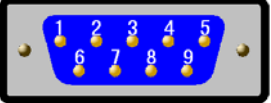
插海为 PLC 端	RS-485 接线图	插入机端
	<p><b>A+</b> ——— 2 <b>Tx+</b></p> <p><b>B-</b> ——— 1 <b>Rx-</b></p>	 <p>9 针 D 型母头</p>

## Haiwell(海为)PLC 与 eView MD200/M300 文本通讯接线图


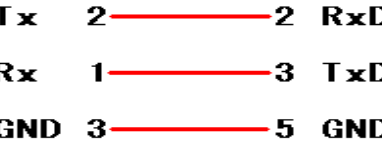

插海为 PLC 端	RS-232 接线图	插入机端
 <p>4 针 S 型公头 (与编程电缆同)</p>	<p><b>Tx</b> 2 ——— 2 <b>RxD</b></p> <p><b>Rx</b> 1 ——— 3 <b>TxD</b></p> <p><b>GND</b> 3 ——— 5 <b>GND</b></p>	 <p>9 针 D 型母头</p>

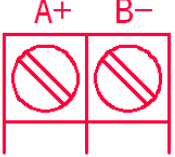

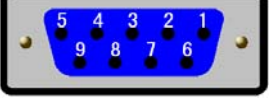
插海为 PLC 端	RS-485 接线图	插入机端
		 <p>9 针 D 型母头</p>

### Haiwell(海为)PLC 与海泰克 PWS6000 系列屏通讯接线图


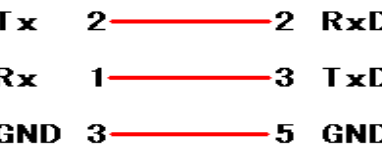
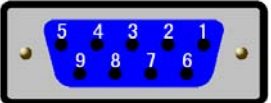
插海为 PLC 端	RS-232 接线图	插入机端
 <p>4 针 S 型公头</p>		 <p>9 针 D 型公头</p>

### Haiwell(海为)PLC 与无锡信捷 TP 系列和 TH 系列屏通讯接线图


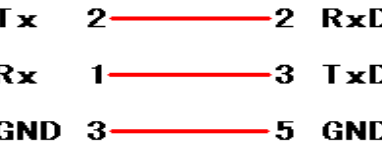
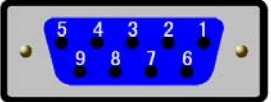
插海为 PLC 端	RS-232 接线图	插入机端
 <p>4 针 S 型公头 (与编程电缆同)</p>		 <p>9 针 D 型母头</p>

插海为 PLC 端	RS-485 接线图	插入机端
		 <p>9 针 D 型母头</p>


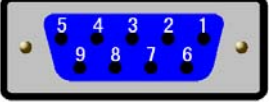
### Haiwell(海为)PLC 与无锡信捷 OP 系列文本通讯接线图

插海为 PLC 端	RS-232 接线图	插入机端
 <p>4 针 S 型公头 (与编程电缆同)</p>		 <p>9 针 D 型母头</p>


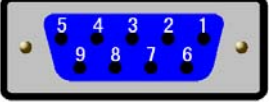
### Haiwell(海为)PLC 与罗升 DT220 文本通讯接线图

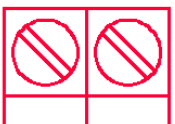
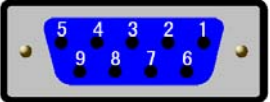
插海为 PLC 端	RS-232 接线图	插入机端
 <p>4 针 S 型公头 (与编程电缆同)</p>		 <p>9 针 D 型母头</p>

## Haiwell(海为)PLC 与昆仑通触摸屏通讯接线图

插海为 PLC 端	RS-232 接线图	插入机端
 4 针 S 型公头 (与编程电缆同)	<b>Tx</b> 2 ————— 2 <b>RxD</b> <b>Rx</b> 1 ————— 3 <b>TxD</b> <b>GND</b> 3 ————— 5 <b>GND</b>	 9 针 D 型母头

## Haiwell(海为)PLC 与西门子触摸屏通讯接线图

插海为 PLC 端	RS-232 接线图	插入机端
 4 针 S 型公头 (与编程电缆同)	<b>Tx</b> 2 ————— 2 <b>RxD</b> <b>Rx</b> 1 ————— 3 <b>TxD</b> <b>GND</b> 3 ————— 5 <b>GND</b>	 9 针 D 型母头

插海为 PLC 端	RS-485 接线图	插入机端
<div style="display: flex; justify-content: space-around; color: red; font-weight: bold;"> <span>A+</span> <span>B-</span> </div> 	<b>A+</b> ————— 3 <b>D+</b> <b>B-</b> ————— 8 <b>D-</b>	 9 针 D 型母头